

Customer : albs-Alltronic

No. _____

Date : _____

Attention : _____

Your ref. No. : _____

Your Part No. : **401524**

SPECIFICATIONS

PURPOSE OF THIS DOCUMENT;

- ☐ PRELIMINARY copy.
☒ Request for your APPROVAL.
(☒ New, ☐ Engineering Change)
Please sign and return one copy.

APPROVED BY, Date: _____

X

Name

Title

☐ For PRODUCTION.

ALPS :

MODEL : RSA0K11A1
(10K SPECIAL)

Spec. No. : 4SA01M0078
4S0001-200M
4S0001-202M
SA01MA111

Sample No. : _____

REMARKS:

MARKING ON ALL UNITS
DATE CODE, RESIST. VALUE, TRADE MARK



ALPS ELECTRIC CO., LTD.

HEAD OFFICE

1-7, YUKIGAYA-OHTSUKA-CHO,
OHTA-KU, TOKYO 145 JAPAN

DSG'D

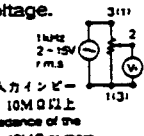
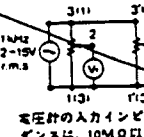
N. Sato

APP'D

T. Watanabe

ENG. DEPT. WAKUYA DIVISION

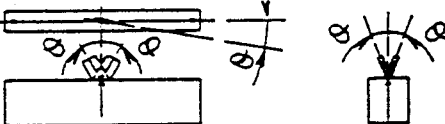
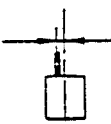
CLASS.NO.	TITLE
	MASTER TYPE POTENTIOMETER (SLIDE)

	Item 項 目	Conditions 条 件	Specifications 規 格
3. 5	Attenuation and insertion loss 最大減衰量と挿入損失	The attenuation and insertion loss at each end of lever travel shall be measured. しゅう動子を移動距離の各終端に置いたとき 最大減衰量、挿入損失を測定する。 The voltage of 2 Vr.m.s. to 15 Vr.m.s. shall be applied between terminal 1 and 3 by measuring frequency at 1 kHz. The output voltage shall be measured between terminals 1 and 2 and between terminals 2 and 3. If there is not any doubt about the results, DC voltage shall be used as the test voltage. 端子1-3間に1kHzで2-15V (正弦波実効値)の電圧を加え、端子1-2間、端子2-3間の出力電圧を測定する。なお、判定に疑義が生じなければ、試験電圧として直流を用いてもよい。 	Attenuation 最大減衰量 <u>100</u> dB or more 以上 Insertion loss 挿入損失 within <u>0.1</u> dB以内
3. 6	Noise しゅう動雑音	DC 20V, when the rated voltage is 20V or less, its rated voltage shall be applied to the terminals between 1 and 3. And then the noise shall be measured by the specified speed. For other procedures, refer to IEC Pub. 393-1-6. Test Method B. Traveling speed: 20 mm/sec 端子1-3間に直流電圧20V (定格が20V以下の時は、その電圧)を加え、レバーを20mm/秒の速さで移動させ、このときに発生する雑音電圧を測定する。その他 JIS C 5261A法による。	Less than <u>47</u> mVP-P 未満 Exclude the pop-noise in the travel area 5mm from the end of the term.1 This condition shall also apply to the products after the durability test. 1端子末端より5mm以内のポツノイズは、無視。 耐久性試験後も含む。
3. 7	Insulation resistance 絶縁抵抗	A voltage of 250V DC shall be applied for 1 min., after which measurement shall be made. D.C. 250Vの電圧を1分間印加して測定。	Between individual terminals and frame/lever Between adjacent terminals 端子-レバー間 端子-枠間 独立した抵抗素子の端子間 <u>100MΩ</u> or more 以上
3. 8	Dielectric strength 耐電圧	Trip current: 2mA Measuring frequency: 50/60Hz 250V AC for 1 min. A.C. 250Vr.m.s. 1分間。 感度電流 2mA (周波数50/60Hz)	Between individual terminals and frame/lever Between adjacent terminals Without damage to parts, arcing or breakdown etc. 損傷、アークおよび絶縁破壊を生じないこと。
3. 9	Tracking error 運動誤差	The voltage of 2 Vr.m.s. to 15 Vr.m.s shall be applied between terminals 1 and 3 and between terminals 1' to 3' by measuring frequency at 1 kHz. The output voltage shall be measured between terminals 1 and 2 and between terminals 2' and 3' (for the C and RD taper, the measurement shall be made between terminals 2 and 3 and between terminals 2' and 3') units the first of these shall be the standard one. If there is not any doubt about the results, DC voltage shall be used as the test voltage. 端子1-3間、端子1'-3'間にそれぞれ1kHzで2-15V (正弦波実効値)の電圧を加え、前段を基準として端子1-2間、端子1'-2'間 (3端子基準の場合は、端子2-3間、端子2'-3'間)の出力電圧を測定する。なお、判定に疑義が生じなければ、試験電圧として直流を用いてもよい。 	At 50% of lever travel 移動距離の50%の位置 dB ~ dB ± dB dB ~ dB ± dB dB ~ dB ± dB

					ALPS ELECTRIC CO., LTD.	
					APPD.	CHKD.
					Jul. 6 '92	Jul. 6 '92
						DSGD.
						TITLE
						SPECIFICATIONS
						DOCUMENT NO.
						4SA01M0078 (2/4)
SYMB.	DATE	APPD.	CHKD.	DSGD.		

CLASS.NO.	TITLE
	MASTER TYPE POTENTIOMETER (SLIDE)

4. Mechanical characteristics 機械的性能

	Item 項 目	Conditions 条 件	Specifications 規 格
4. 1	Lever travel レバー 移動距離		$100 \pm 1 \text{ mm}$
4. 2	Operating force 作 動 力	Traveling speed : 20mm/sec Operating position : Tip of the lever 移動速度は20mm/秒とする。 操作位置はレバー先端部とする。	$30 \text{ gf} \pm 38 \text{ gf}$
4. 3	Lever travel stop strength レバーの移動 止強度	A static load of 10Kgf shall be applied at the point 10mm from the mounting plate for both ends in the direction of lever travel for 10sec. If the lever height is less than 10mm, it shall be measured at the tip of the lever. しゅう動距離の両末端において取り付け面より10mmの位置に10Kgfの静荷重を10秒間加える。但し、レバー高さ10mm未満の場合はレバーの先端で測定する。	Without excessive play or poor contact 著しいガタ、および接触不良を生じないこと。
4. 4	Side thrust of the lever レバーの横押し強度	A static load of 2kgf shall be applied at the point 5mm from the mounted plate in a direction perpendicular to the axial direction for 10 sec., with the potentiometer mounted in assembly conditions. 本体をシャーシに固定し、取り付け面より5mmの位置にレバー移動方向に対して直角方向に2kgfの静荷重を10秒間加える。	Without deformation or breaks in the sliding part and contact part. 操作部および関連部品に変形、破損がないこと。
4. 5	Thrust and tensile lever レバーの押し 引き強度	Thrust and tensile static load of 10kgf shall be applied to the potentiometer in the lever direction for 10 sec. レバーの押し方向および引張り方向に10kgfの静荷重を10秒間加える。	Without damage such as bad sliding and braking or play in the lever. Electrical characteristics shall be satisfied. レバーのガタ、および破損、しゅう動ムラ等がなく、電気的性能を満足すること。
4. 6	Displacement of lever レバーの横振れ	A torsion moment of 250gf.cm shall be applied at the lever in a direction perpendicular to the axial direction and then the displacement shall be measured. レバーに250gf.cmの曲げモーメントを移動方向に対して直角に加えレバー先端で測定する。	1.6 mm P-P or less 以下
4. 7	Lever inclination and torsion レバーの傾き およびねじれ		θ shall be 2° or less. Return to the same position after torsion. θ は2度以下。また、ひねりを加えた時、元に戻ることに。
4. 8	Distance from the center of the lever レバーのセンターズレ	After sliding lever as far as it will go in each direction, the distance from the center of the lever to the middle of the mounting screw hole shall be measured at the both ends. 取付けネジ穴中心に対するレバーのセンターからのずれを片側ごとに測定する。 	0.5 mm or less on each end. 片側0.5mm以下。
4. 9	Resistance to soldering heat はんだ耐熱	Bit temperature : 350°C or less Application time of soldering iron : 5 sec or less 温度 350°C 以下。時間5秒以内。 ただし、端子に異常加圧のないこと。	Change in total resistance is relative to the value before test : 5% Without excessive looseness of terminals and failure contact. 全抵抗値の変化は初期値の $\pm 5\%$ 以内。 著しいガタ、接触不良を生じない。

 ALPS ELECTRIC CO., LTD.					APPD.	CHKD.	DSGD.	TITLE
					Jul. 6 '92		Jul. 6 '92	SPECIFICATIONS
SYMB. DATE APPD. CHKD. DSGD.					DOCUMENT NO.		(3/4)	
					4SA01M0078			

CLASS.NO.		TITLE																
		MASTER TYPE POTENTIOMETER (SLIDE)																
5. Endurance 耐久性能																		
	Item 項 目	Conditions 条 件	Specifications 規 格															
5.1	Endurance without load 無負荷しゅう動寿命	The moving contact, without electrical load, shall be slid from one end stop to the other and returned to its original position extended over 90% or more effective distance. This procedure constitutes 1 cycle. And the moving contact shall be subjected to 600 cycles per hour, a total of 300000±200 cycles (5,000 to 8,000 continuous cycles for 24 hours.) 無負荷にてレバーを 600 サイクル/時の速さで有効移動距離の 90%以上にわたる。1 日連続5000-8000サイクル、合計300000 ±200サイクル移動させる。	Change in total resistance is relative to the value before test: ±15% Noise: less than 150mVp-p Operating force: 10-80gf Clause (3), (4) shall be satisfied. 全抵抗値の変化は初期値の±15%以内 しゅう動雑音は 150mVP-P未満 作動力 10-80gf その他は、(3項)(4項)を満足すること。															
5.2	Cold 耐寒性	The potentiometer shall be stored at a temperature of -30±2°C for 96 hours in a thermostatic chamber. Then the potentiometer shall be taken out of the chamber and its surface moisture shall be removed. And then the potentiometer shall be subjected to standard atmospheric conditions for 1 hour, after which measurement shall be made. -30±2°Cの恒温槽中にて96時間放置し、常温常湿中に1時間放置後1時間以内に測定する。 ただし水滴は、取り除くものとする。	Change in total resistance is relative to the value before test: ±20% Clause (3) (4) shall be satisfied. 全抵抗値の変化は初期値の±20%以内 その他は、(3項)(4項)を満足すること。															
5.3	Dry heat 耐熱性	The potentiometer shall be stored at a temperature of 70±2°C for 240±8 hours in a thermostatic chamber. Then the potentiometer shall be maintained at standard atmospheric conditions for 1 hour, after which measurements shall be made. 70±2°Cの恒温槽中にて240±8時間放置し、常温常湿中に1時間放置後1時間以内に測定する。	Change in total resistance is relative to the value before test: +5 -30%. Noise: less than 150mVp-p Operating force: 10-80gf Clause (3) (4) shall be satisfied. 全抵抗値の変化は初期値の+5-30%以内 しゅう動雑音は 150mVP-P未満 作動力 10-80gf その他は、(3項)(4項)を満足すること。															
5.4	Damp heat 耐湿性	The potentiometer shall be stored at a temperature of 40±2°C with relative humidity of 90% to 95% for 96±4 hours in a thermostatic chamber. And its surface moisture shall be removed. And then the potentiometer shall be subjected to standard atmospheric conditions for 1 hour, after which measurement shall be made. 40±2°C相対湿度90-95%の恒温恒湿槽中にて96±4時間放置し、常温常湿中に1時間放置後1時間以内に測定する。 ただし水滴は、取り除くものとする。	Change in total resistance is relative to the value before test: +35 -5%. Noise: less than 150mVp-p Operating force: 10-80gf Clause (3) (4) shall be satisfied. 全抵抗値の変化は初期値の+35-5%以内 しゅう動雑音は 150mVP-P未満 作動力 10-80gf その他は、(3項)(4項)を満足すること。															
5.5	Change of temperature 温度サイクル	The potentiometer shall be subjected to 5 successive change of temperature cycles, each as shown in table below. Then its surface moisture shall be removed. And then the potentiometer shall be subjected to standard atmospheric conditions for 1 hour, after which measurements shall be made. 下記条件で5サイクル試験後、常温常湿中に1時間放置後1時間以内に測定する。ただし水滴は、取り除くものとする。	Change in total resistance is relative to the value before test: ±20% Noise: less than 150mVp-p Operating force: 10-80gf Clause (3) (4) shall be satisfied. 全抵抗値の変化は初期値の±20%以内 しゅう動雑音は 150mVP-P未満 作動力 10-80gf その他は、(3項)(4項)を満足すること。															
		<table border="1"> <thead> <tr> <th>Step 段階</th> <th>Temperature 温度</th> <th>Duration 時間</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>-10±3°C</td> <td>30 Min, 30分</td> </tr> <tr> <td>2</td> <td>Standard atmospheric conditions 常温</td> <td>10-15 Min, 10-15分</td> </tr> <tr> <td>3</td> <td>70±2°C</td> <td>30 Min, 30分</td> </tr> <tr> <td>4</td> <td>Standard atmospheric conditions 常温</td> <td>10-15 Min, 10-15分</td> </tr> </tbody> </table>		Step 段階	Temperature 温度	Duration 時間	1	-10±3°C	30 Min, 30分	2	Standard atmospheric conditions 常温	10-15 Min, 10-15分	3	70±2°C	30 Min, 30分	4	Standard atmospheric conditions 常温	10-15 Min, 10-15分
Step 段階	Temperature 温度	Duration 時間																
1	-10±3°C	30 Min, 30分																
2	Standard atmospheric conditions 常温	10-15 Min, 10-15分																
3	70±2°C	30 Min, 30分																
4	Standard atmospheric conditions 常温	10-15 Min, 10-15分																
 ALPS ELECTRIC CO., LTD.																		
		APPD.	CHKD.															
		Jul. 6 '92	Jul. 6 '92															
		TITLE																
		SPECIFICATIONS																
		DOCUMENT NO.																
		4SA01M0078 (4/4)																
SYMB.	DATE	APPD.	CHKD.															
		G. Abe	H. Nakamura															

FOLLOW THE NEXT CONDITIONS FOR SOLDERING

1. Solder

63 % Sn solder specified in JIS Z3282.

2. Board in Use

Single-face copper laid laminate board.

Plate thickness (t) = 1.6 mm

3. In the Case of Dip Soldering

(1) State of potentiometer

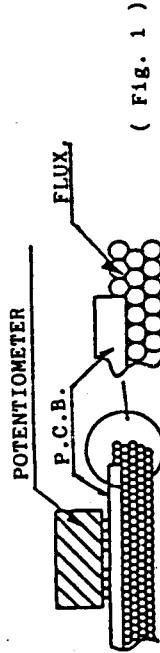
Position a lever in the vicinity of center.

(2) Specific Gravity of Flux

0.83±0.01 (foaming type)

(3) Height of Flux face

A level of the upper face of flux for reaching the position at a half of the plate thickness of printed board. (Fig.1)
Further, no flow of flux invading on the surface of printed board on the side of installing potentiometer is allowed.



(Fig. 1)

(4) Preheat Condition

100°C MAX., within 1 minute

(Temperature on the side of installing printed board is designated.)

(5) Soldering Condition

Solder temperature: 260°C MAX.

Soldering period : within 5 seconds

Time of soldering : only one time is permitted

4. In the Case of Manual Soldering

Solder temperature : 300°C MAX.

Soldering period : within 3 seconds

Time of soldering : only one time is permitted

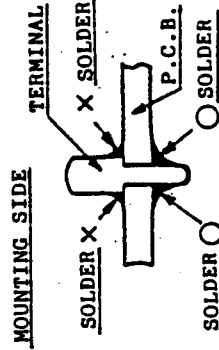
5. Matters to Be Noted

(1) Do not add any stress on terminals in the case of soldering.
For instance, forced movement of potentiometer with terminals being heated may probably deteriorate the electric features due to generation of looseness in connection between resistant board and terminals.

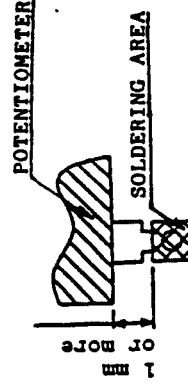
(2) Use caution to soldering process so as to prevent solder from rising up to the surface of printed board on the side of installing potentiometer, because defective contact may take place in terminal connecting part due to soldering heat (Fig. 2)

(3) In the case of lead wiring, solder it so that a gap of 1 mm or more may be reserved between the potentiometer body and soldering part. (Fig. 3)

(4) The grade of influence of soldering exerted on the potentiometer depends upon the size of a printed board, installing position of the potentiometer, and the size of a solder bath etc. Therefore, make sure, in advance, of no abnormal state under the conditions of soldering to be carried out at present.



(Fig. 2)



(Fig. 3)

ALPS ELECTRIC CO., LTD.

SYMB.	DATE	APPD.	CHKD.	DSGD.	TITLE
					SLIDE POTENTIOMETER
					DOCUMENT NO.
					4S0001 - 202M

ALPS ELECTRIC CO., LTD. 4S0001 - 202M

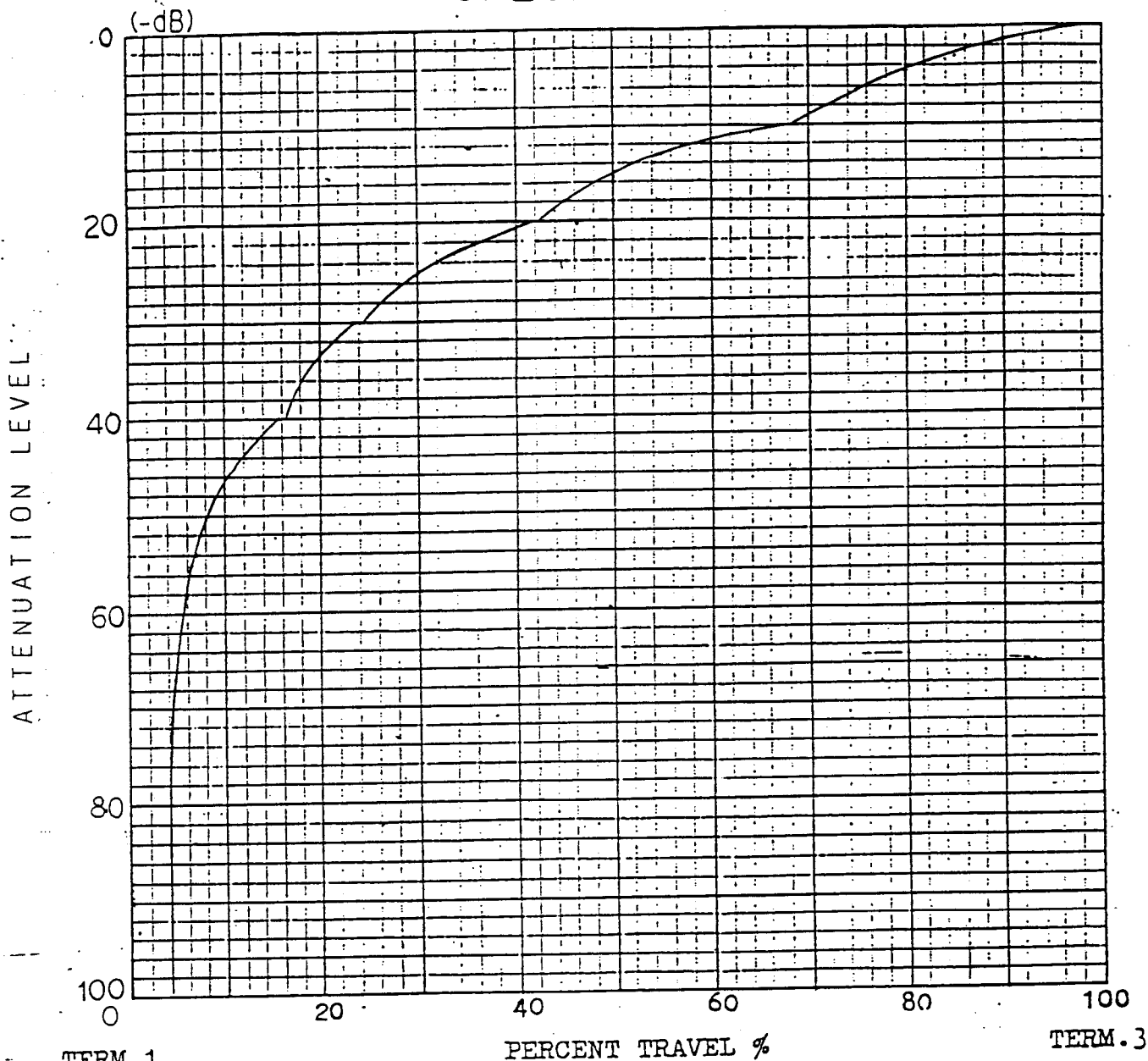
63

-

O R

USED ON 100 mm TRAVEL TYPE	NAME RESISTANCE TAPER
 ALPS ELECTRIC CO., LTD. 1-7 YUKIGAYA OTSUKA-CHO OTA-KU TOKYO JAPAN	TITLE SPECIFICATIONS

TAPERED CURVE: SPECIAL A



NOTES: ATTENUATION

CHECK POINT		TOLERANCE
16 ± 0.5 mm	TRAVEL FROM TERM. 1	40 ± 3 dB
24 ± 0.5 mm	TRAVEL FROM TERM. 1	30 ± 2 dB
42 ± 0.5 mm	TRAVEL FROM TERM. 1	20 ± 1.5 dB
68 ± 0.5 mm	TRAVEL FROM TERM. 1	10 ± 1 dB

APPD.	CHKD.	DSGD.	NAME
Jul 2 '92	Jul 2 '92	Jul 2 '92	RESISTANCE TAPER
			DWG. NO. SPS 99

